

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**LISTING OF THE CLAIMS:**

1. (Currently Amended) A method for preparing manufacturing a substrate for a hybridization array, the method comprising:  
  
positioning a porous layer on the substrate, wherein positioning the porous layer comprises coupling the porous layer ~~on~~ to the substrate; and  
  
collapsing the a portion of the porous layer with a laser to form a moat,  
  
wherein the moat is adapted to provide a bound boundary to ~~a portion of the porous layer on which an array can be positioned~~ the hybridization array.
2. (Previously Presented) The method of claim 1, wherein the collapsing occurs without substantially heating the portion of the porous layer on which the array can be positioned.
3. (Original) The method of claim 1, wherein the porous layer comprises nylon.
4. (Currently Amended) A method for manufacturing, comprising:  
  
providing a substrate comprising a porous layer coupled to the substrate, wherein the porous layer is adapted for depositing an array;  
  
providing a laser assembly, wherein the laser assembly comprises laser; and  
  
collapsing ~~the~~ a portion of the porous layer with the laser to form a moat.
5. (Original) The method of claim 4, wherein laser assembly further comprises at least one of a linear actuator and a galvanometer scan assembly.
6. (Currently Amended) A method for preparing manufacturing a hybridization chamber, comprising:

providing a substrate comprising a porous layer, wherein a portion of the porous layer is collapsed with a laser to form a moat; ~~with a moat collapsed with a laser;~~

positioning an array on a portion of the porous layer bound by the moat; and

positioning a gasket in the moat to provide a nonporous seal.

7. (Withdrawn) An apparatus for preparing a hybridization substrate, comprising:  
  
a laser assembly adapted to collapse a moat in a porous layer on the substrate; and  
  
a galvanometer scan assembly adapted to position laser light from the laser assembly on the porous layer.
8. (Withdrawn) The apparatus of claim 7, further comprising a thermal path on a bottom portion of the apparatus.
9. (Withdrawn) The apparatus of claim 7, further comprising a linear actuator.
10. (Withdrawn) The apparatus of claim 7, further comprising a vacuum head.
11. (Withdrawn) The apparatus of claim 10, wherein the vacuum head is positioned adjacent to the galvanometer scan assembly.
12. (Withdrawn) A laser assembly, comprising:  
  
a laser adapted to collapse a moat in a porous layer of a hybridization substrate;  
  
a mechanism to position the laser light on a portion of the porous layer.
13. (Withdrawn) The laser assembly of claim 12, wherein the mechanism comprises at least one of a linear actuator and a galvanometer scan assembly.
14. (Withdrawn) A substrate for hybridization, comprising:  
  
a porous layer, wherein the porous layer is adapted for depositing an array; and  
  
a moat in the porous layer, wherein the moat is collapsed by laser.

15. (Withdrawn) The substrate of claim 14, further comprising an array.
16. (Withdrawn) The substrate of claim 15, further comprising a hybridization fluid.
17. (Withdrawn) An apparatus for preparing a substrate for hybridization comprising means for providing a moat in a porous layer on a substrate by laser means, wherein the porous layer is adapted for depositing an array.
18. (Withdrawn) The apparatus of claim 17, wherein the means for providing a moat comprise means for positioning the laser means.
19. (Withdrawn) The apparatus of claim 17, further comprising means for spotting the array on the substrate.
20. (Withdrawn) A system for automated preparation of substrates for hybridization comprising:  
  
a first linear actuator to position a laser assembly, wherein the laser assembly comprises a laser and a galvanometer scan assembly, wherein the galvanometer scan assembly is mounted on a second linear actuator; and  
  
a third linear actuator to position a slide holder.
21. (Withdrawn) The system of claim 20, further comprising a fourth linear actuator to position a spotting head.
22. (Withdrawn) The system of claim 20, further comprising a camera to inspect a moat on the substrate.
22. (Withdrawn) The system of claim 20, further comprising a camera to inspect a moat on the substrate.
23. (Previously Presented) The method of claim 4, further comprising conducting heat away from a bottom portion of the substrate and retaining heat to focus on the moat.

24. (Currently Amended) The method of claim 4, further comprising providing a vacuum head for removing gasses generated by the collapsing of the a portion of the porous layer with the laser to form a moat.
25. (Previously Presented) The method of claim 4, further comprising spotting an array on the substrate.
26. (Previously Presented) The method of claim 4, further comprising:  
  
positioning the laser assembly with a first linear actuator;  
  
providing a galvanometer scan assembly;  
  
positioning the galvanometer scan assembly with a second linear actuator; and  
  
positioning the substrate with a third linear actuator.
27. (Previously Presented) The method of claim 4, further comprising spotting an array on the substrate with a spotting head.
28. (Previously Presented) The method of claim 26, further comprising positioning the spotting head with a fourth linear actuator.
29. (Previously Presented) The method of claim 4, further comprising imaging the substrate with a camera to provide images of the moat for inspection.
30. (Currently Amended) The method of claim 6, wherein providing the substrate comprises positioning light from the laser with a galvanometer scan assembly to collapse a portion of the porous layer to form the moat, ~~with a galvanometer scan assembly~~.
31. (Currently Amended) The method of claim 6, wherein positioning the array comprises spotting the array on the substrate after collapsing a portion of the porous layer to form the moat.
32. (Previously Presented) The method of claim 6, wherein positioning the gasket in the moat comprises providing adhesive between the gasket and the substrate.